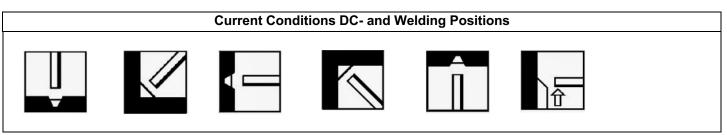


## WB9119E MMA WELDING ELECTRODE

Classifications	BS EN	14700: E	EFe6		Hv70	0				
Product Description		All positional rutile coated electrode, depositing Martensitic weld metal with finely divided chromium carbides. Nominal recovery ~ 140%, excellent deslag and bead profile.								
Applications	In addit Weld n erosior	Suitable for a wide range of overlay applications in the field of mining, agriculture etc. In addition is extensively used in sintering plant repairs. Weld metal deposits 650/750 HV and has a good resistance to impact, abrasion and erosion. Deposit can only be ground.								
All-Weld Metal Composition										
(Weight %) mi ma Typical All-Weld Metal Mechanical Properties										

Electrode Dia (mm)		1.6mm	2.0mm	2.5mm	3.2mm	4.0mm	5.0mm	6.0mm
Electrode Length (mm)		-	-	-	450	450	450	-
Current Range (Amps)	min.	-	-	-	100	120	140	-
	max.	-	-	-	150	180	220	-
Packaging Information								
Kg Per Packet Approx. Pieces Per Kg		-	-	-	5 23	5 15	5 10	-
Storage and Re-Drying Storage   It is recommended that the WB range of electrodes are stored in a dry heated store a minimum temperature of 18°C, and a maximum relative humidity of 60%. To avoid damage to the coatings no more than 4 cartons should be staked on top of another the staked on top of another staked on top							. To avoid	
		<b>Re-drying</b> If these electrodes become excessively damp re-dry @ 100°C for 1 hour.						



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