



WB1080M M.I.G. WELDING WIRE

Classifications	BS 2901 Part 4-90 : 1080A									
Product Description	Aluminium, solid MIG wire.									
Applications	WB1080M is a 99.8% pure aluminium MIG wire for the welding of matching material. Melting range 630-640°C.									
Wire Composition(Weight %)	Si	Fe	Cu	Mn	Mg	Zn	Ti	Al		
min.	-	-	-	-	-	-	-	99.8		
max.	0.15	0.15	0.03	0.02	0.02	0.06	0.02	-		
Typical All-Weld Metal Mechanical Properties	Ultimate Tensile Strength				N/mm ²		100 min.			
	Yield Stress/0.2% Proof Stress				N/mm ²		30 min.			
	Elongation on 5D				%		35 min.			
	Impact Energy CV @ as-welded				Joules		-			

Wire Dia (mm)		0.6mm	0.8mm	1.0mm	1.2mm	1.6mm	2.4mm	3.2mm
Current Range (Amps)	min.	-	70	100	140	180	-	-
	max.	-	110	150	210	270	-	-
Volt Range (Volts)	min.	-	18	18	19	20	-	-
	max.	-	22	22	25	25	-	-
Packaging Information								
Kg Per Reel		-	0.5/ 6.0	0.5/ 6.0	0.5/ 6.0	6.0	-	-
Storage	Storage It is recommended that the WB range of wires are stored in a dry heated store at a minimum temperature of 18°C, and a maximum relative humidity of 60%.							
Gases	Gas Pure Argon, Helium Argon or Argon Helium Mixture							
	Flow Rate 17-19 l/min							

Current Conditions DC+ and Welding Positions

